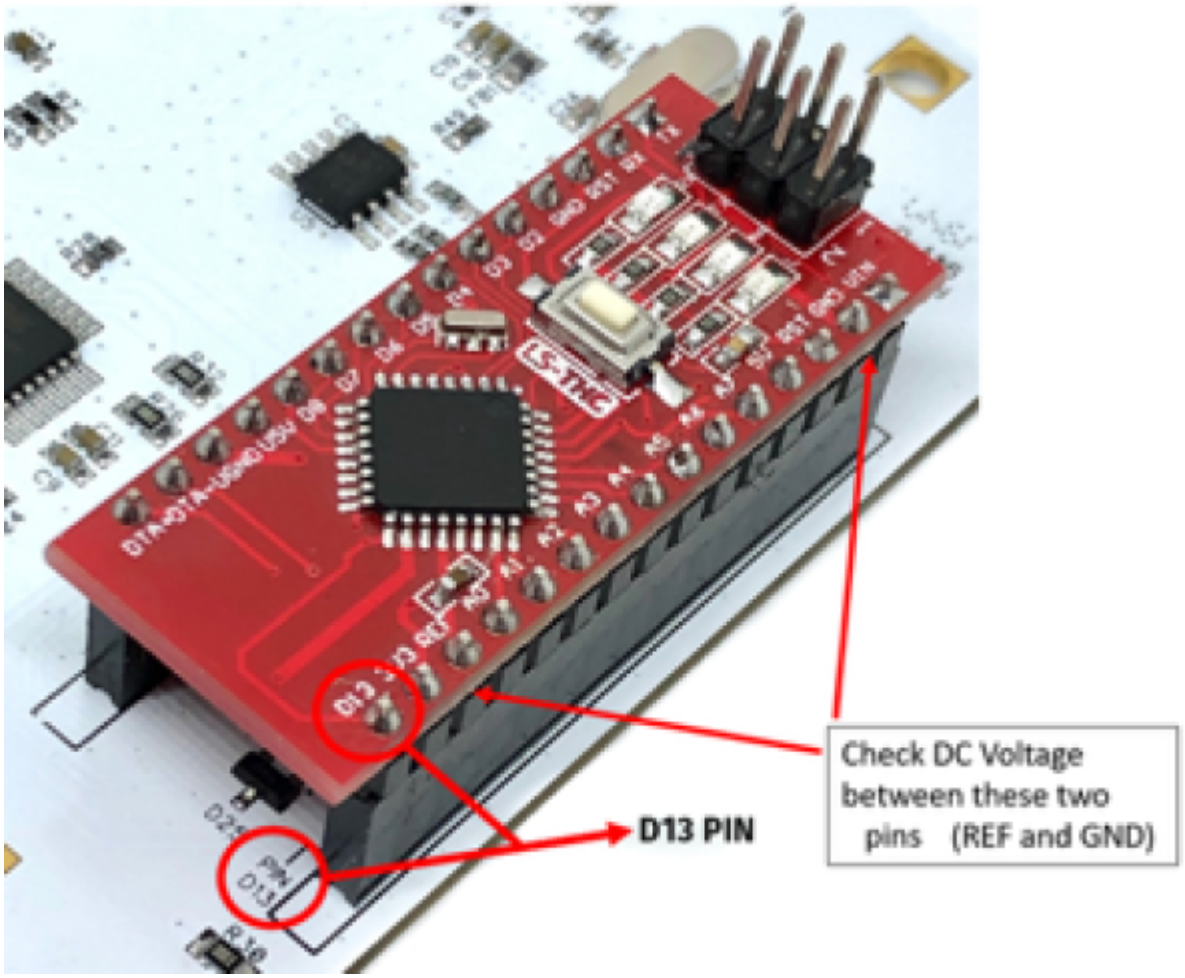
Unplug the power cable from your Electronics Enclosure and remove the cover from the enclosure. Make sure to plug back in your USB cable to the electronics box and remove your plasma cutter Work Clamp from the machine frame. Using a Digital Multimeter set to DC Voltage, touch the black probe to the GND pin and the red probe to the REF pin on the top pins of the THC unit as shown in the picture below. Are you measuring between 3.9 - 4.3 volts DC here?



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